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I/Os are addressed using its dipswitch and start at address 1. Check the wiring diagram at the back of this manual. All

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programming is done from ACTWinPro. Give the IOModule a name and assign it a controller and the local I/O number. Page 70 When the door closes, the output will de-activate. The Options section allows the input to Logged as it changes state, to be Normally On or to act as an Elevator Floor.

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programming errors are connected to usage of wrong addresses or double usage of addresses. ActWin gives a maximum comfort, guideline and control in the address allocation. In order to give an easy way to define or search for an address and the symbol name the

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following window will pop up automatically: Type the name of the symbol.

## **ActWin Tutorial 1(118) ActWin Tutorial - stesag**

\Manuals PLC manuals \Tutorial ActWin tutorial, for the most important parts of the software. \USR\_LIB User library files.

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V3.16/V3.52 Driver information Hitachi EH-Nano This driver is a free driver. You can program Hitachi series Mirco-EH 10, 14 and 28 without expansion units. Use this ... ActWin Programming Software

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Therefore in contrast to other IEC 61113-3 programming systems from typical software houses ActWin is created together with and for PLC users. This means that the amount of programming operations (e.g. the

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amount of mouse clicks and menu levels) for the user is far less than in other systems.

## **ActWin.se**

ACTpro 1500 and 1520 Operating and Installation Manual Diagram 2: illustrates an ACTpro 1500 and 1520 controllers managing 28 doors (maximum is 32

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doors each). With more than one controller ACTWin software required.  
Diagram 2: Example: with ACTpro 1500 and 1520 Controllers . Cable Chart. From To Network Type Cable Type\* Max Distance

## **ACTpro 1520 Single Door IP Controller Operating ...**

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Browse our Act! documentation to view the guides you will need to help you get installed, set up, and using Act!. Or, get help with troubleshooting your Act! account.

## **Act! Documentation**

Programming. 4.2.20 Set value (The preset value) of Timers /Counters

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With ActWin can you program your project in SFC or in Ladder. SFC



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programming will always be a combination of the flowchart structure and actions and transitions in Ladder. In both programming methods the "Grid Mode" can be used. The Grid Mode is a by Actron patented method to make graphical programming easier.

## **Info**

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The Grid Mode is a by Actron patented method to make graphical programming easier. With ActWin can you program your project in SFC or in Ladder. SFC programming will always be a combination of the flowchart structure and actions and transitions in Ladder.

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## **PC**

I am using ActWin H vers.3.70 on a Hitachi EH-150 PLC. Does anyone know a trick to adding comments to the program? The manual says to just click on the comments button, but it is greyed out.

## **ActWin Software Question -**

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## **PLCS.net - Interactive Q & A**

ACTWin pro is the licensed version of the sophisticated PC application for use with the ACTpro door controllers. With an attractive and easy to use graphical interface this software simplifies database management and the day-to-day administration of users and the access control system in general; the

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management is also aided by live reporting of the systems in an attractive and intuitive ...

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With a proven approach, ACT utilizes a single license from setup, that enables simple and efficient programming of

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